

HÅG Sideways 9732



Figure 1

Environmental Indicators. From raw material extraction to HÅG's factory gate:

Global warming:	29 kg CO ₂ -equ.
Energy consumption:	558 MJ
Amount of recycled materials:	32 %
Guarantee period:	10 yr

Information about the product:	Conference/Visitor Chair
Functional unit:	Sitting solution, produced and maintained for 15 years.
Scope of assessment:	This environmental declaration covers the product's life cycle from raw material extraction until the finished seating solution, incl. use & maintenance. The user phase is represented by a use scenario in Southern Germany. A scenario for disposal is presented.
Year of study:	2008
Data:	Specific data: 2006, Specific database data: Late 1990s to 2006. (See Figure 5)
Expected market area:	Europe & U.S.A.
Company contact:	Carl P. Aaser, Tel: + 47 22 59 59 10, e-mail: carl@hag.no

NEPD nr: 121E

Approved according to ISO14025, §8.1.4 : 25.01.2009

Valid until: 25.01.2014

Svein Fossdal

Verification of data:

Independent verification of data and other environmental information has been carried out by Senior Research Scientist Mie Vold in accordance with ISO14025, §8.1.3.

Declaration compiled by:

MSc. Guro Nereng

Mie Vold
Østfoldforskning

PCR:

Product Category Rules for seating solution (Seating, 2005). PCR approved by the Norwegian EPD Foundation's verification committee. See also "Methodological Decisions".

About EPD:

EPDs from other program operators than the Norwegian EPD Foundation may not be comparable.

Information about the producer:

HÅG asa
Fridtjof Nansens vei 12
Postboks 5055, Majorstuen
N-0301 OSLO, Norway
Org.nr.: NO-928902749
ISO 14001 certified by Dovre Sertifisering (NO-S-0000016).
HÅG's Environmental Management System includes procedures for collection of LCA data and EPD development.

Product Specification

Table 1

	Mass kg/seating solution	Share %	% included in the analysis	% from suppliers with a certified Environmental Management System*	% of components with EPD*	System boundaries (see the last page for more information)	Hazardous content
Steel	0,82	7 %				A-G	The sitting solution meets the following minimum emissions requirements in the Greenguard certification: Formaldehyde: < 0.025 ppm (<0.03 mg/m ³) (Greenguard certificate).
Aluminium	2,43	21 %				A-G	
Other metals	0						
PUR	0,89	8 %				A-G	
Plastic	4,39	38 %				A-G	
PVC	0						It has not been possible to obtain data on the content of brominated flame retardants & heavy metals. These chemicals have not been detected in HÅGs production.
Textiles	0,43	4 %				A-G	
Cardboard (packaging)	1,48	13 %				A-G	
Various	1,04	9 %				A-G	
Total	11,5	100 %	99,8 %	46,5 %	0 %		

* In % of analysed mass, input to the assembly department at HÅG

Resource Consumption

Material resources

Table 2

Material resources		Unit	Raw materials production &	Transport of components to HÅG	Processing & assembly at HÅG	User phase	Total	Comments
Recycled, renewable resources	Recycled paper/cardboard	g/seating solution	0,33				0,33	
	Recycled textiles	g/seating solution						
New, renewable resources	Water	g/seating solution	134	0,03	6,6	180	1381	Including process & cooling water. Not including turbine water.
	Biomass as a raw material	g/seating solution	1,7	2,5E-06	1,6E-04	4,1E-03	1,8	
Recycled, non-renewable resources	Recycled steel	g/seating solution	0,75				0,75	
	recycled aluminium	g/seating solution	2,4				2,4	
	recycled copper	g/seating solution						
	recycled plastic	g/seating solution	0,082				0,082	
New, non-renewable resources	Iron	g/seating solution	13	2,2E-04	3,4E-03	4,8E-03	13	
	Bauxite	g/seating solution	0,14	1,1E-07	1,0E-03	5,6E-04	0,14	
	Limestone	g/seating solution	0,93	8,2E-04	1,3E-02	0,035	0,98	
	Minerals, sand & stone	g/seating solution	3,9	2,9E-03	7,2E-03	0,057	4,0	
	Copper (in ore)	g/seating solution	4,0E-03	1,2E-07	4,6E-05	3,5E-04	4,4E-03	
	Coal as a raw material	g/seating solution	3,7E-03		1,7E-03	8,4E-04	6,3E-03	
	Oil as a raw material	g/seating solution	4,0		1,8E-04	8,7E-05	4,0	
	Natural gas, raw material	g/seating solution	15		4,1E-06	2,0E-06	15	
Unspecified		g/seating solution					0,40	Water is not included in this calculation in order to make it more precise.
		%					2,3%	
Total	kg/seating solution						16,9	All resources except for air and water.

Land use and water resources

Land use has not been quantified. Water consumption is included in Table 2.

Energy resources

Figure 2. Energy carrier distribution, in total and for each life cycle phase (%).

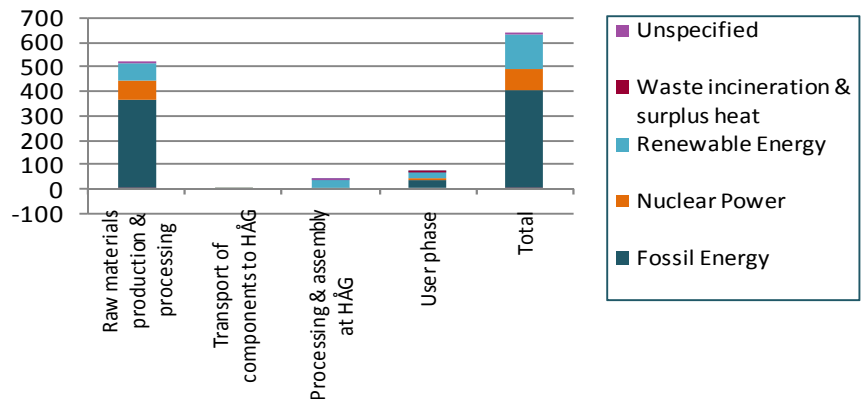


Table 3: Energy consumption specified for the different energy carriers and life cycle stages

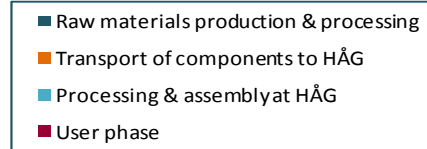
Energy resources		Unit	Raw materials production & processing	Transport of components to HÅG	Processing & assembly at HÅG	User phase	Disposal	Total	Comments
Fossil Energy	Coal	MJ/seating solution	84	1,0E-02	0,053	7,1	See "Treatment of waste from the final product"	91	Including lignite
	Oil	MJ/seating solution	15	4,8	0,59	20		40	
	Natural gas	MJ/seating solution	160	0,034	0,25	3,1		163	
	Peat	MJ/seating solution	3,4	-	5,4E-05	8,4E-01		4,3	
	Sulphur	MJ/seating solution	0,086	4,3E-09	1,1E-05	7,9E-06		0,086	
Nuclear Power		MJ/seating solution	79	0,02	0,075	13,7		92	
Renewable Energy	Biomass	MJ/seating solution	9	5,3E-04	7,2E-04	3,90		23	
	Hydro power	MJ/seating solution	53	0,052	42	21		116	
	Wind power	MJ/seating solution	19	-	1,3E-03	0,39		2,3	
	Solar power	MJ/seating solution	4,3E-03	-	1,8E-05	1,2E-03		5,5E-03	
Geo thermal energy		MJ/seating solution	0,16	-	-	-	0,16		
Various	Waste incineration & surplus heat	MJ/seating solution	-5,7	-	-	0,68	-5,0		
Unspecified		MJ/seating solution	0,73	-	8,5E-03	7,9E-04	0,74	Including any use of energy with hydrogen as the energy carrier	
Total		MJ/seating solution	510	4,9	43	70	629		
Total, to factory gate		MJ/seating solution			558				

The consumption is calculated based on the NordPool el. mix in the nordic countries (except if the companies buy certified renewable electricity).

Emissions and Environmental Impacts

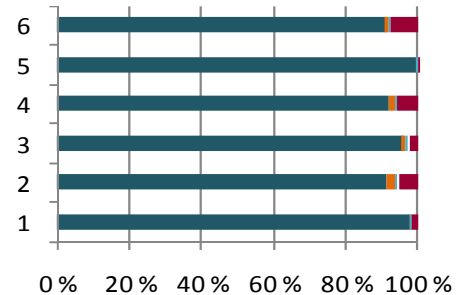
Environmental Impacts Table 4

	Indicator	Unit	To the factory gate	User phase
1	Global warming potential, 100 yrs	kg CO ₂ equ./seating solution	29	2,4
2	Ozone depletion potential	kg CFC-11 equ./seating solution	7,5E-05	18E-07
3	Acidification potential	kg SO ₂ equ./seating solution	0,11	7,1E-03
4	Photochemical oxidation potential	kg ethene equ./seating solution	0,035	9,9E-04
5	Eutrophication potential	kg phosphate equ./seating solution	0,018	10E-03
6	Heavy metals, EI 95	kg Pb equ./seating solution	3,0E-04	6,6E-06



The distribution of environmental impact for each life cycle phase (%)

Figure 3



Waste and the most significant emissions, kg Table 5

Emission	Unit	Raw materials production & processing	Transport of components to HÅG	Processing & assembly at HÅG	User phase	Disposal	Total	Comments	
Emissions to air	CO ₂ (fossil)	g/seating solution	24	0,37	0,062	2,3	See "Treatment of waste from the final product"	27	
	CH ₄	g/seating solution	0,12	2,9E-05	8,8E-05	2,6E-03		0,12	
	N ₂ O	g/seating solution	6,3E-04	5,6E-04	3,4E-06	1,3E-05		6,3E-04	
	NO _x	g/seating solution	0,055	3,7E-03	3,5E-04	4,1E-03		0,063	
	SO _x	g/seating solution	0,066	1,5E-04	1,6E-04	4,2E-03		0,070	
	VOC	g/seating solution	1,1E-02	7,2E-04	2,9E-05	1,5E-03		0,013	
	CO	g/seating solution	0,089	1,6E-03	9,7E-05	10E-03		0,092	
Emissions to water	Dioxin	g/seating solution	2,0E-11	8,8E-16	8,0E-16	2,7E-12		2,3E-11	
	Water to waste treatment	g/seating solution	7,2	-	5,4	0,021		13	
	COD	g/seating solution	0,083	0,067	9,4E-06	1,4E-04		0,083	
	Tot-N	g/seating solution	2,2E-03	1,3E-07	8,8E-07	9,0E-06		2,2E-03	
	Tot-P	g/seating solution	1,2E-03	6,0E-09	8,9E-08	4,0E-05		1,2E-03	
	Dioxin	g/seating solution	2,9E-13	-	-	-		2,9E-04	
Waste	Phosphate	g/seating solution	1,5E-03	2,0E-08	2,8E-06	4,3E-05	1,6E-03		
	Nitrate	g/seating solution	6,3E-03	1,5E-07	1,3E-06	1,3E-05	6,3E-03		
	waste to material recycling	g/seating solution	0,50	-	0,52	0,018	10	Including reuse	
	waste to energy recovery	g/seating solution	0,20	-	0,25	0,061	0,51		
	waste to incineration	g/seating solution	0,029	-	-	-	0,029	Without energy recovery	
	waste to landfill	g/seating solution	0,86	-	2,2E-03	0,028	0,89		
Other waste	Hazardous waste	g/seating solution	0,37	2,1E-05	0,24	4,8E-03	0,61	Including radio active waste and slag/ashes.	
	Other waste	g/seating solution	0,36	2,7E-03	4,0E-03	5,7E-03	0,37	Unspecified waste	

"Processing and assembly at HÅG" also includes emissions from production of the energy that is used in HÅG's production.

Additional Information

The Environmental Declaration has been compiled based on the Product Category Rules (PCR) for the product category seating solutions (2005). This declaration fulfills the requirements in the relevant product category rules.

In accordance with the PCR the furniture's lifetime is assumed to be 15 years. However this furniture will normally have a longer technical lifetime. HÅG gives a 10 year guarantee for all of their seating solutions used for up to 8 hours per day.

HÅG is committed to environmental protection being an important part of its operations, with focus on the entire value chain of their products. HÅG is ISO 14001 certified and EMAS registered and has Greenguard Indoor Air Quality Certification® under the Greenguard Standard for Low Emitting Products for a number of their seating solutions.

HÅG wants to use recycled and recyclable materials in all of their products and makes conscious choices regarding materials and their content. HÅG endeavours not to use PVC or chromium in new products.

HÅG takes back old office chairs, regardless of brand, with the purchase of new seating solutions. The "Take back" system is also meant to ensure that no HÅG chairs end up on a landfill.

The chair is constructed for a long life, as the mechanical parts and textile cover can easily be changed. The chair is designed such that it can easily be dismantled into pure material fractions for recycling. All of the large plastic parts are marked in accordance with ISO 11469.

Treatment Of Waste From The Final Product

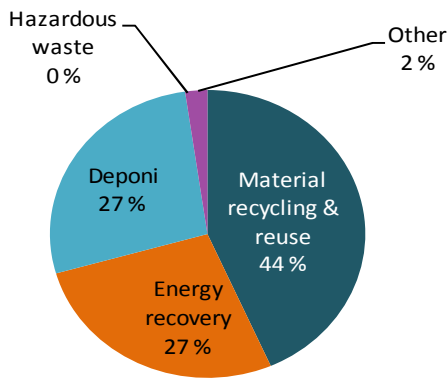


Figure 4: Probable waste treatment for HÅG Sideways 9732

HÅG focuses on designs that make dismantling and recycling easier, by using the minimum amount of glue and embedding in its products.

It is currently assumed that the plastic materials go to energy recovery and landfill. None of the components can be viewed as hazardous waste.

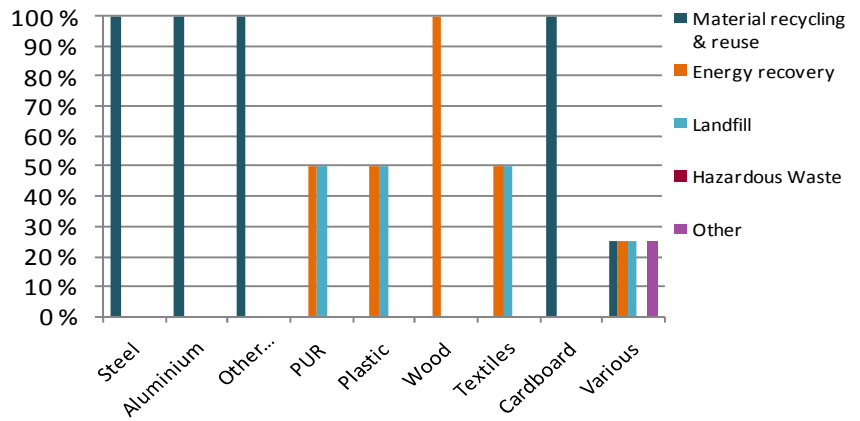


Figure 5: Probable waste treatment for materials in a seating solution

The seating solution has a technical lifetime that exceeds the maintenance period of the functional unit (15 years). Most of the chairs are therefore reused by new owners. When the seating solution finally ends up in the Norwegian waste system, the construction is dismantled and the various materials are separated.

Given the Norwegian waste system, 43% of the materials are recycled and reused, while the share of recyclable materials in the seating solution is 95%.

Methodological Decisions

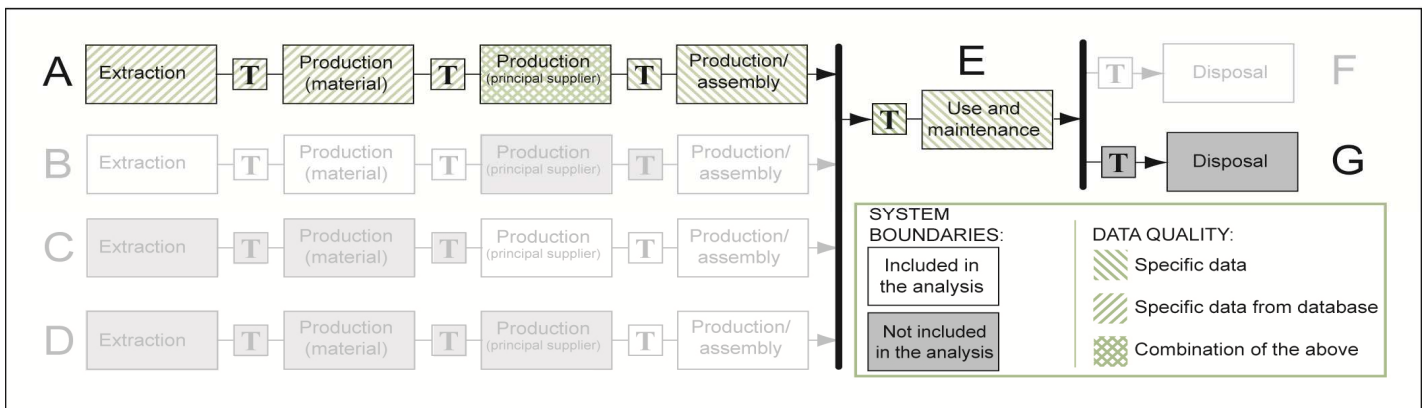


Figure 5: System boundaries and data quality.

Deviation from PCR: Infrastructure:

Due to choice of database, infrastructure is included in data for energy, raw material production, transport at sea and rail.

Allocation rules:

- Where virgin materials are used, emissions and energy consumption connected with extraction and production are included.
- Where recycled materials are used in the product, emissions and energy consumption related to the recycling process are included.
- Emissions from incineration are allocated to the product system that uses the recovered energy.
- Emissions from incineration of waste without energy recovery are allocated to the production system where the waste arises.
- For suppliers with multi-output processes the allocation is based on the mass balance, as this information has been consistently available from suppliers.

Energy:

- All emissions and consumption of resources related to the production of energy carriers used are included. Literature data has been used for this.
- The electricity consumed is assumed to be from the Nordpool mix in the Nordic countries, except for the companies that buy certified renewable electricity.

System boundaries:

See Figure 5 and Table 1. Transport upstream is included in "Production (material)".

Use:

The use phase is represented by a scenario for use in Southern Germany. Transport to the customer, vacuum cleaning of the textiles every other year and a textile change once in the maintenance period are included. Washing the metal and plastic is not included. The PCR does not provide detailed guidelines for what should be included in the use phase. The assumptions made are based on experience from office-based companies.

References

Greenguard certificate 973-11:
<http://www.greenguard.org/DesktopModules/GGCertificationPrint.aspx?productid=5367>
 The Norwegian EPD Foundation (2005): *Product-Category Rules (PCR) for preparing an Environmental Product Declaration (EPD) for product group Seating*
 ISO 14040:2006 *Environmental Management - Life cycle assessment- Principles and framework*

ISO 14044:2006 *Environmental Management - Life cycle assessment- Requirements and guidelines.*
 ISO 14025:2006 *Environmental labels and declarations - Type III environmental declarations - Principles and procedures.*
 Nereng, G og Modahl, I. S (2008): Ostfold Research report, OR 18.08: "Background data for environmental declarations (EPD) of seating solutions HÅG Conventio Wing 9811 og HÅG Sideways 9732" (Norwegian)